



# Road to Chiplets: Architecture

July 13 & 14, 2021

# Why Chipllets?

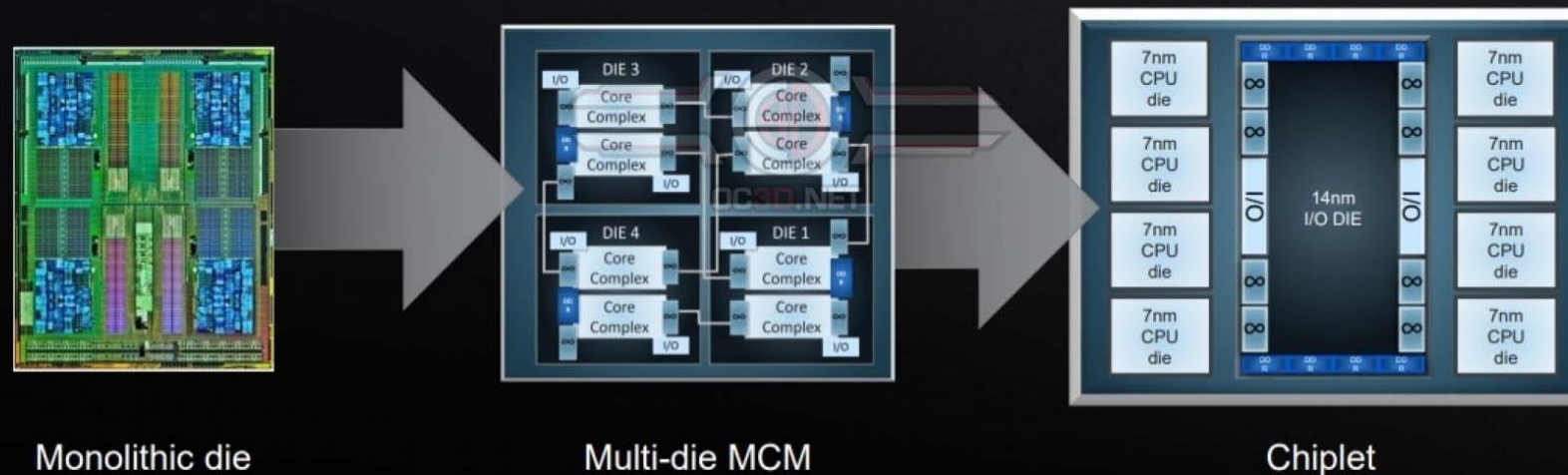
- TRACK INNOVATION
- IDENTIFY TRENDS
- ANALYZE GROWTH
- INFLUENCE DECISIONS

RELEVANT, ACCURATE, TIMELY

**E. Jan Vardaman, President and  
Founder**

# New Era of Semiconductor Packaging

## MULTICHIP ARCHITECTURE REVOLUTION

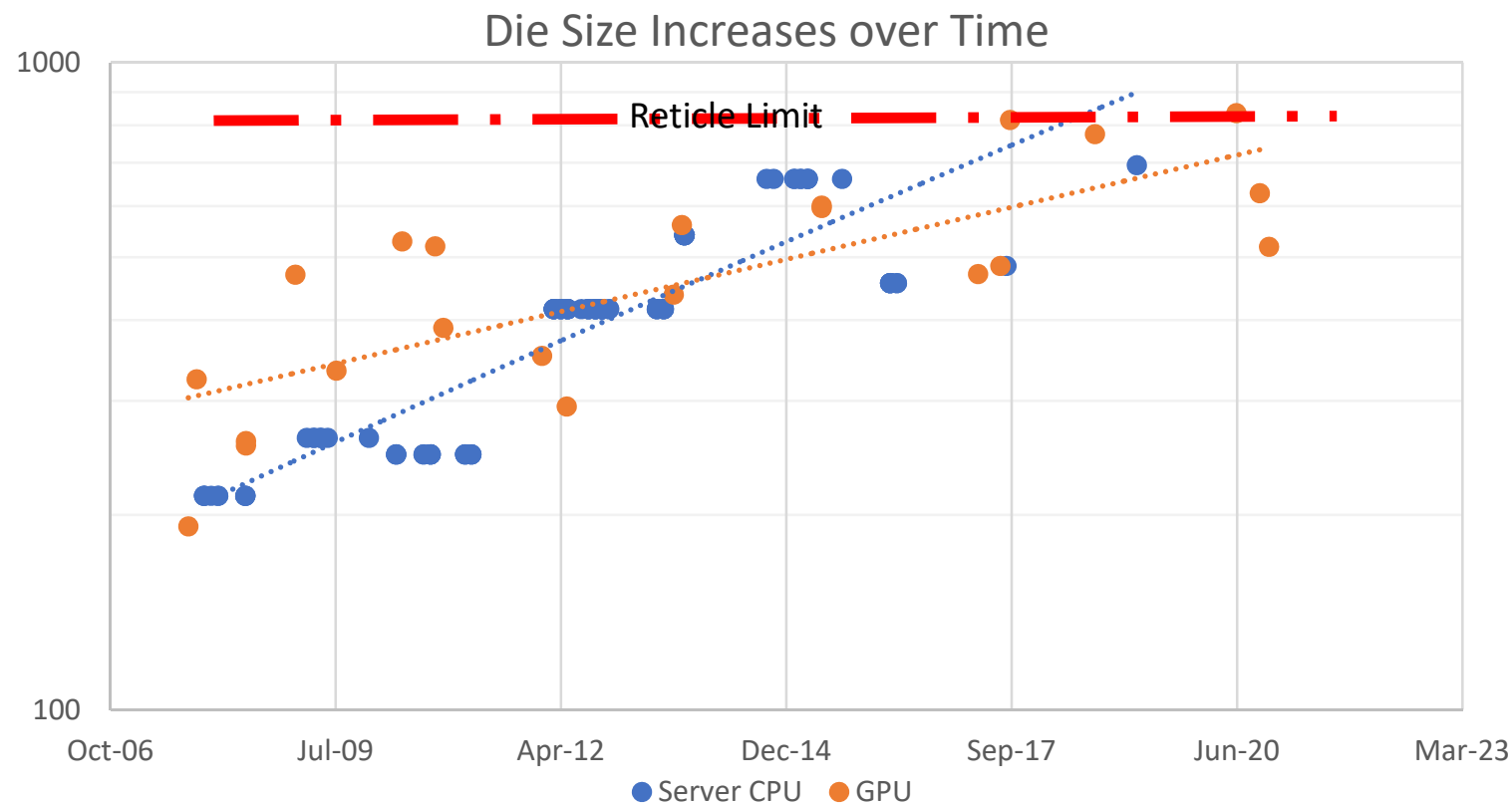


Source: Overclock3d.net.

- **Chiplets will be a key enabler for next 10-20 years (to quote from TSMC's Doug Yu)**

# Die Size Growth: Major Driver for Adoption of Chiplets

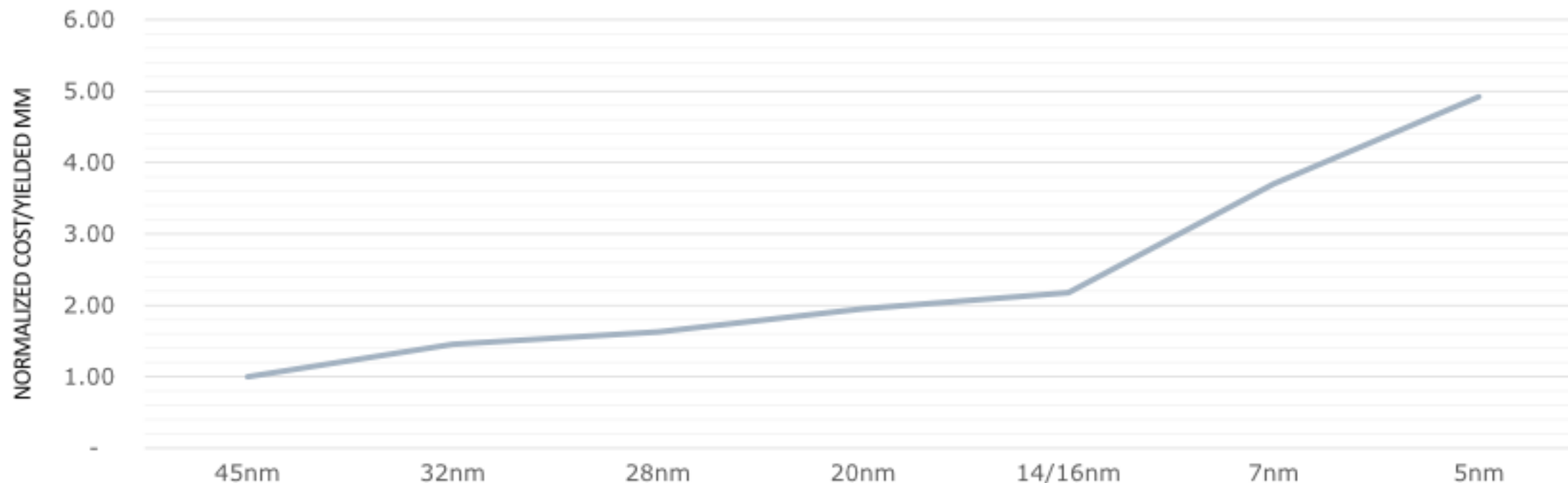
- Die sizes continued to increase over time for server CPU and GPU
- Performance requires more transistors, but industry needs a new, more economical approach



Source: AMD internal analysis.

# Cost of Fabricating a Large Die Continues to Increase

Cost Per Yielded  $\text{mm}^2$  for a  $250\text{mm}^2$  Die

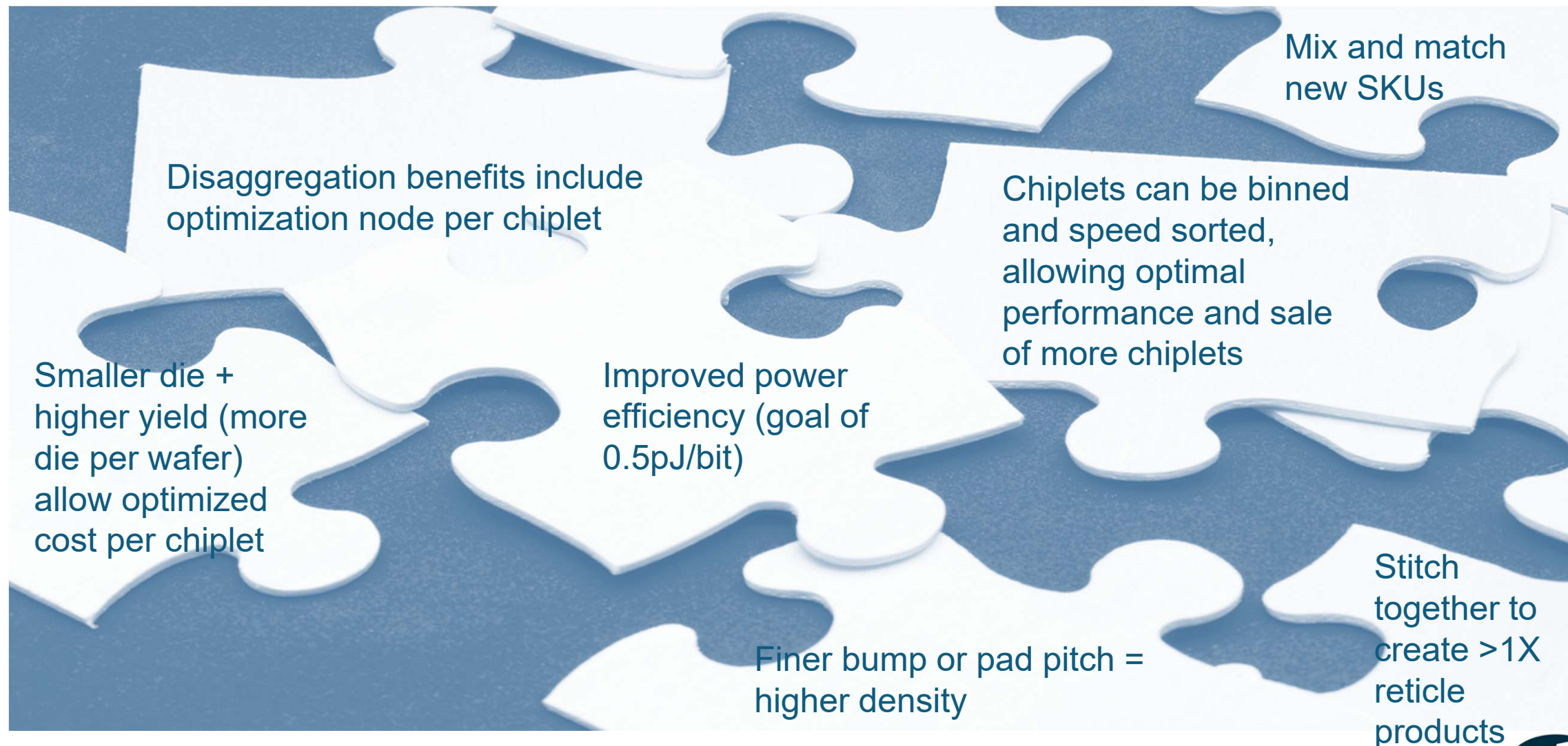


Source: AMD internal analysis.

- As companies move into <7nm semiconductor nodes, the cost to fabricate a large die becomes uneconomical
- The industry needs a new approach to achieve the economics previously achieved with scaling



# Drivers for Chiplet Adoption

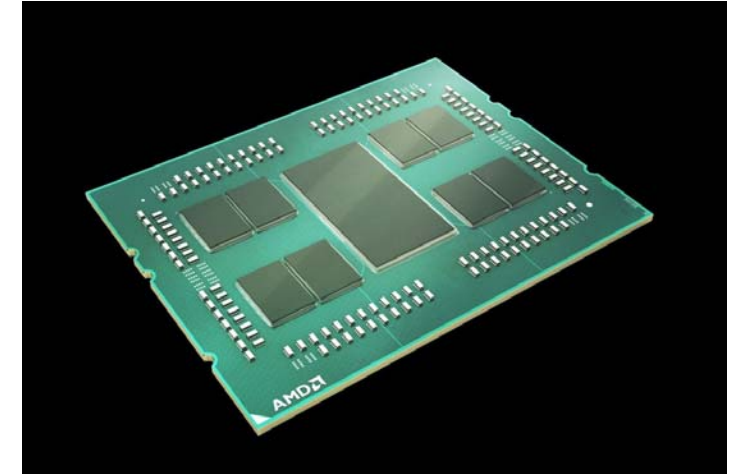


# How Do We Define Chiplets?

- **A chiplet is an integrated circuit block specifically designed to work with other chiplets to form a larger more complex system that often makes use of reusable IP blocks**
  - A chiplet can be created by partitioning a die into functions that are more cost effectively fabricated (smaller die, higher yield, and less advanced nodes)
  - A chiplet is a hard IP block
  - Functions with other chiplets, so design must be co-optimized and silicon cannot be designed in isolation
  - Made possible by communication using chiplet interface (proprietary today)
- **Differs from SiP or traditional MCM in that it is a new design, not just a combination of different “off-the-shelf” chips**
- **Chiplet is not the package, it’s the design philosophy**
  - Change from “silicon centric thinking” to “system-level planning” and “co-design of IC and package”
  - The industry has to think about chip design in a new way
  - Same impact as when the industry moved from a peripheral chip layout to area array!

# What is A Chiplet Package?

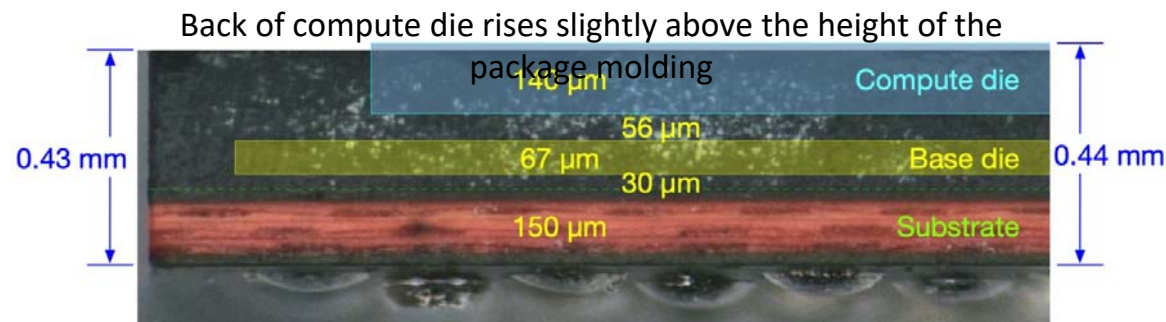
- **Many package options “no one size fits all”**
  - Organic substrate, including an embedded bridge
  - Silicon interposer
  - Fan-out on Substrate or RDL interposer
  - 3D configurations with  $\mu$ bumps or hybrid direct bonding



Source: Wired.com.



Source: Xilinx.

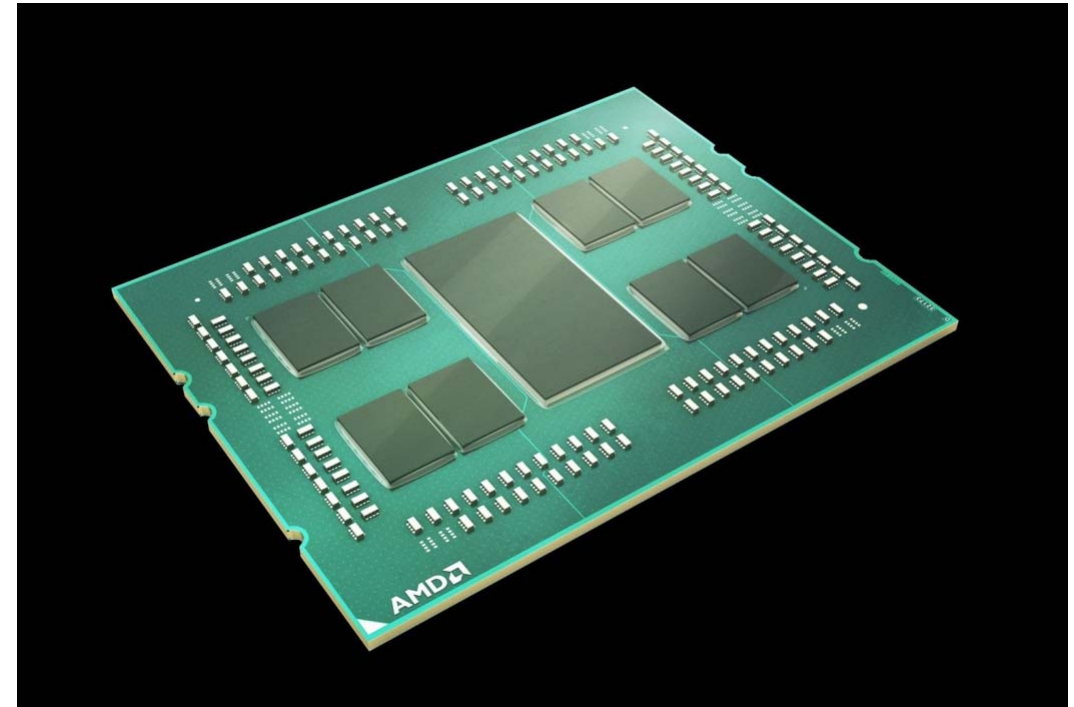


Source: TechSearch International, Inc. teardown.



# AMD Multiple Chiplet Product Introductions

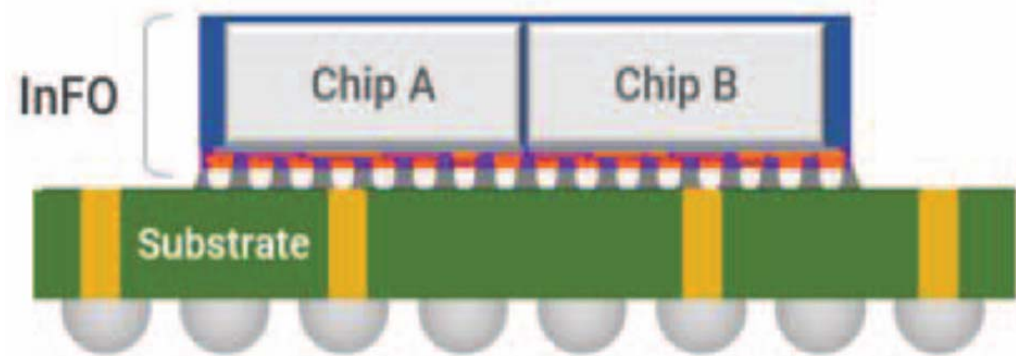
- **Multiple generations of desktop and server products using chiplets with organic substrate**
  - Split out analog functions from advanced 7nm logic
  - Chiplets can be binned and speed-sorted before assembly on the substrate
  - Better memory access
  - Minimize local latency
  - 1, 2, 4 or 8 CPU chiplets plus an I/O chiplet are attached to an organic interposer

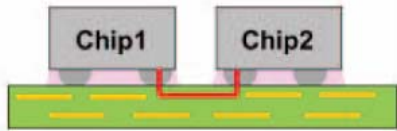
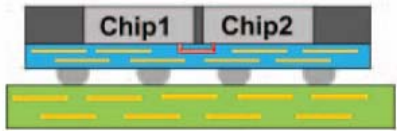


Source: Wired.com.

# TSMC InFO\_oS for Chiplets

- TSMC has proposed the use of its InFO process as a chiplet packaging solution targeted at AI, networking, & edge computing
- Alternative to the laminate MCM package for chiplets
- Demonstration of 2.5x reticle of fan-out (51mm x 42mm) on a 110mm x 110mm substrate
  - 5 RDLs (4 with 2/2µm 1 with 5/5 µm)
  - D2D I/O pitch 36 µm

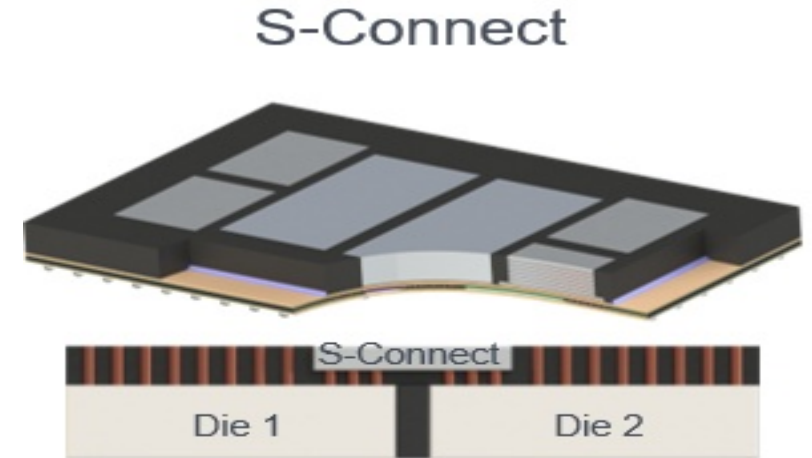


Technology	MCM	InFO_oS
Structure		
Min. Line W/S	15/15 µm	2/2 µm
Line counts/mm	34	250
BW/mm	1x	7.3x

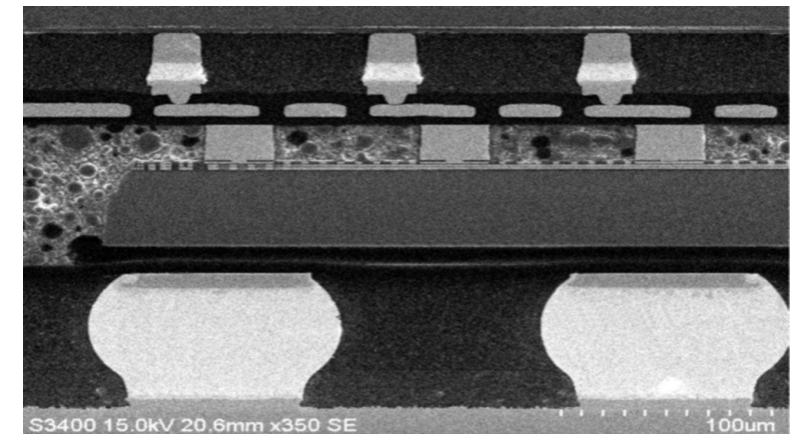
Source: TSMC.

# Fan-Out and/or Embedded Bridge Solutions for Chiplets

- Many companies with embedded bridge solutions or FO solutions
  - Amkor
  - ASE
  - IBM
  - Intel
  - SPIL
  - TSMC

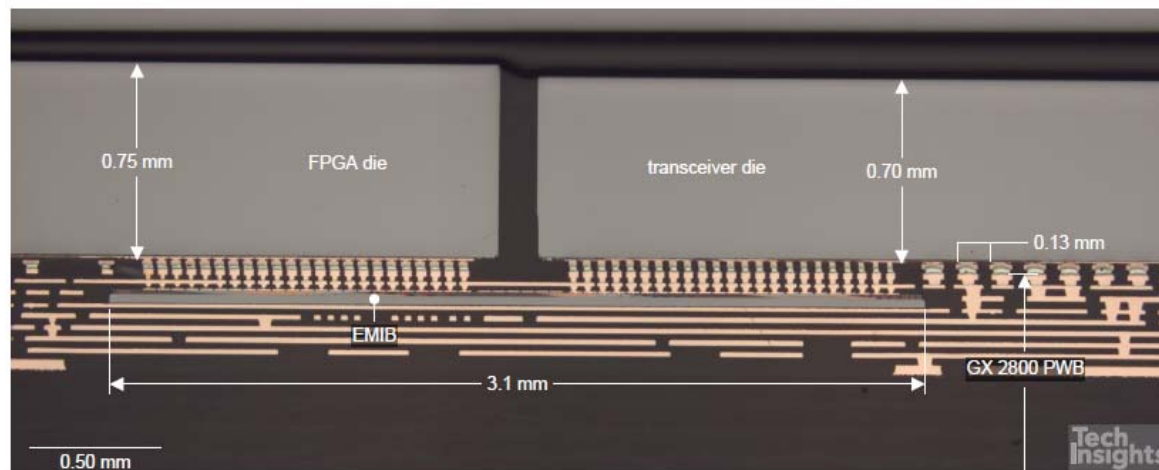


Source: Amkor Technology



Source: ASE.

## Intel's Embedded Multi-die Interconnect Bridge (EMIB)



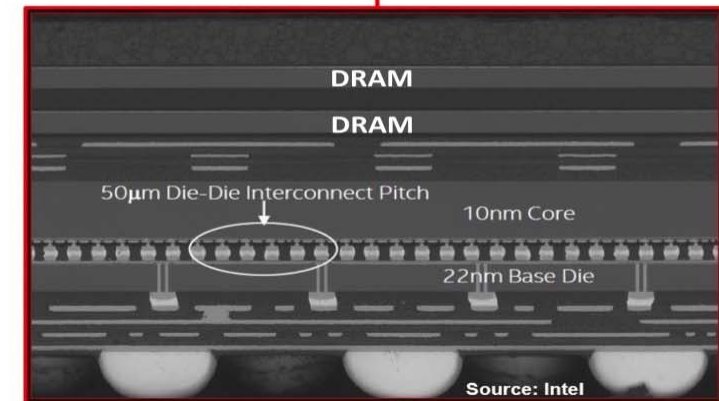
Source: TechInsights.

# Intel Foveros Technology

- **Intel's Foveros technology die are stacked in 3D**
  - Base die, using less advanced node, can include power management features, voltage regulators, DC/DC converters
- **Benefits include**
  - Reduced voltage drop
  - Power efficiency
  - More immediate power delivery to the CPU cores
  - Elimination of passives on substrate
  - System-wide communication across multiple chiplets/dice vs. the limited die-to-die communication capability enabled by passive Si interposers
- **Used in the Samsung Galaxy Note S (Mobile PC)**
  - Longer lasting battery
  - No fan
  - Very thin package, allows thin product

## Intel's Lakefield CPU

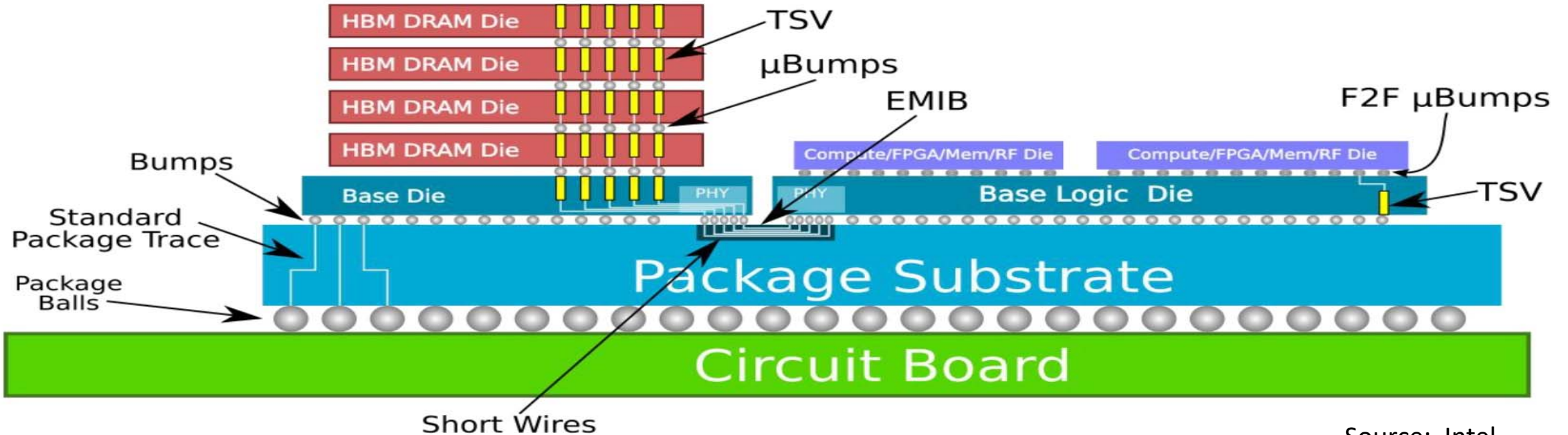
- 10nm CPU
- 22nm Active Si Interposer



Source: Intel.



# Intel Co-EMIB (EMIB + Foveros)

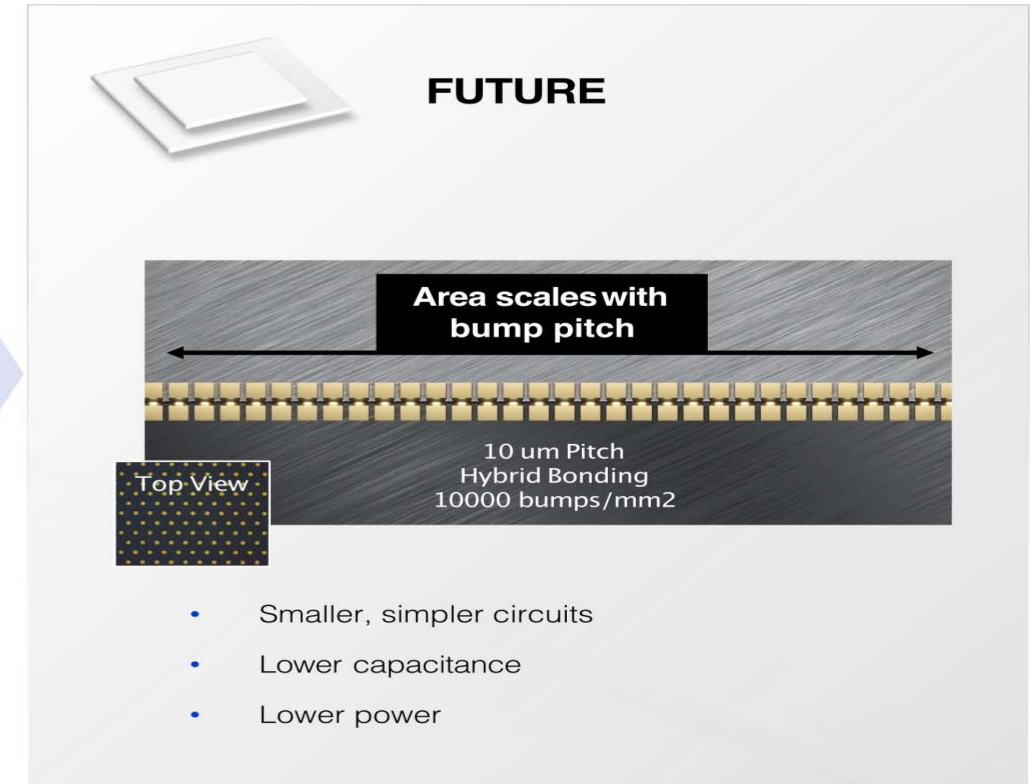
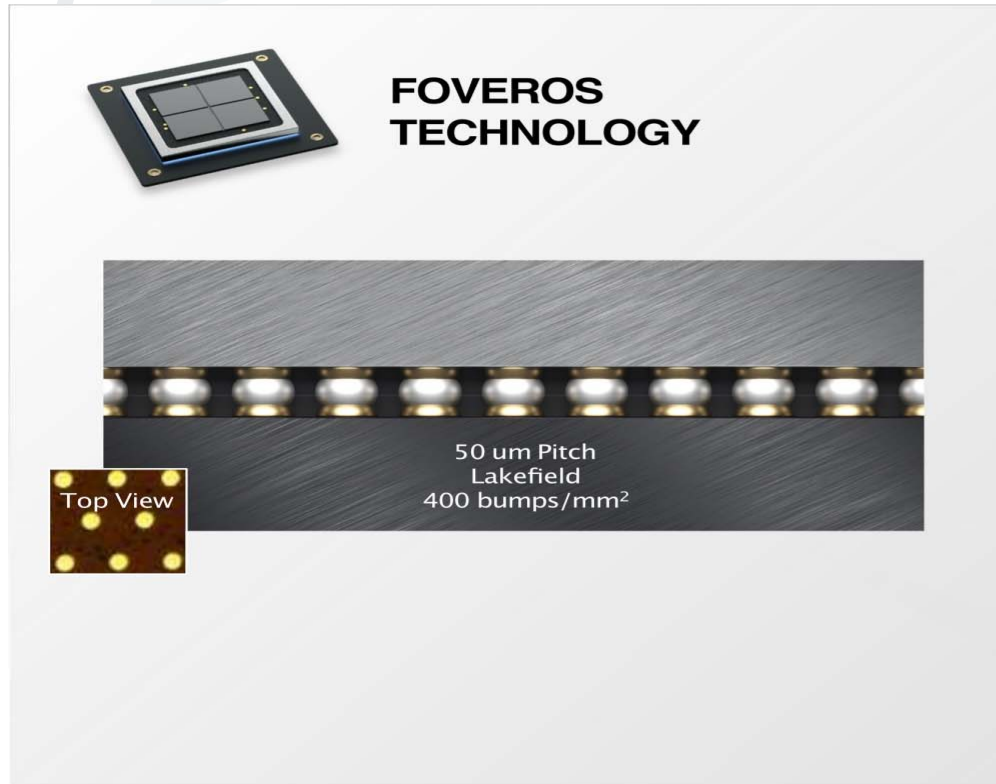


Source: Intel.

- **EMIB and Foveros can be combined to provide a high-density solution**
  - Connecting HBM and logic with silicon bridge embedded in laminate substrate
  - Foveros used to connect chiplets (Intel calls tiles)
- **Will be used for Intel's upcoming datacenter GPU**



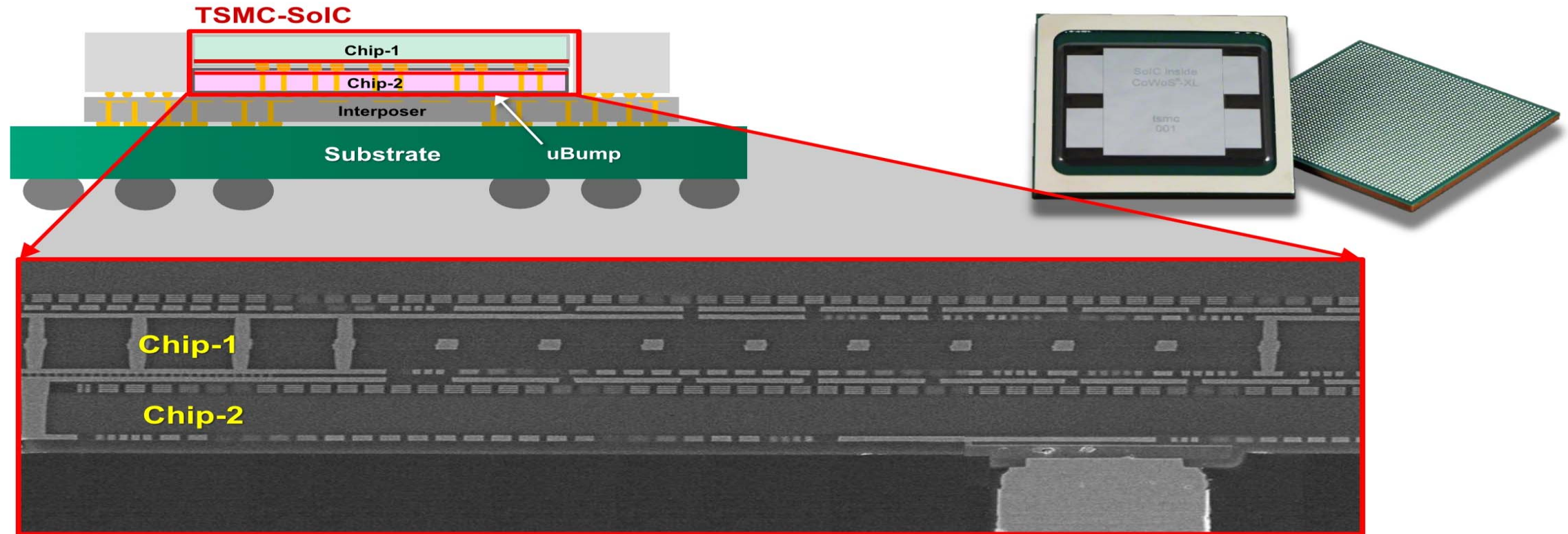
# Hybrid Bonding



Source: Intel.

- **No solder interconnect**
- **Finer pad pitch joining is possible**
- **Requires clean surface (no particles), clean environment**

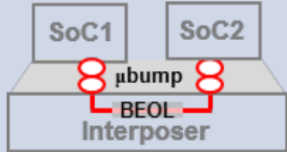
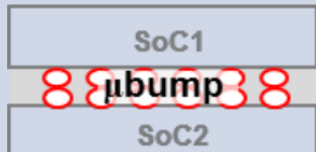

# TSMC-SolC™ + CoWoS® for HPC Applications



Source: TSMC.

- SolC can be attached to a silicon interposer
- SolC can be used to stack 4, 8, or 12 high chips with a total height of 600  $\mu\text{m}$

# SolC™ Compared to 2.5D and 3D IC

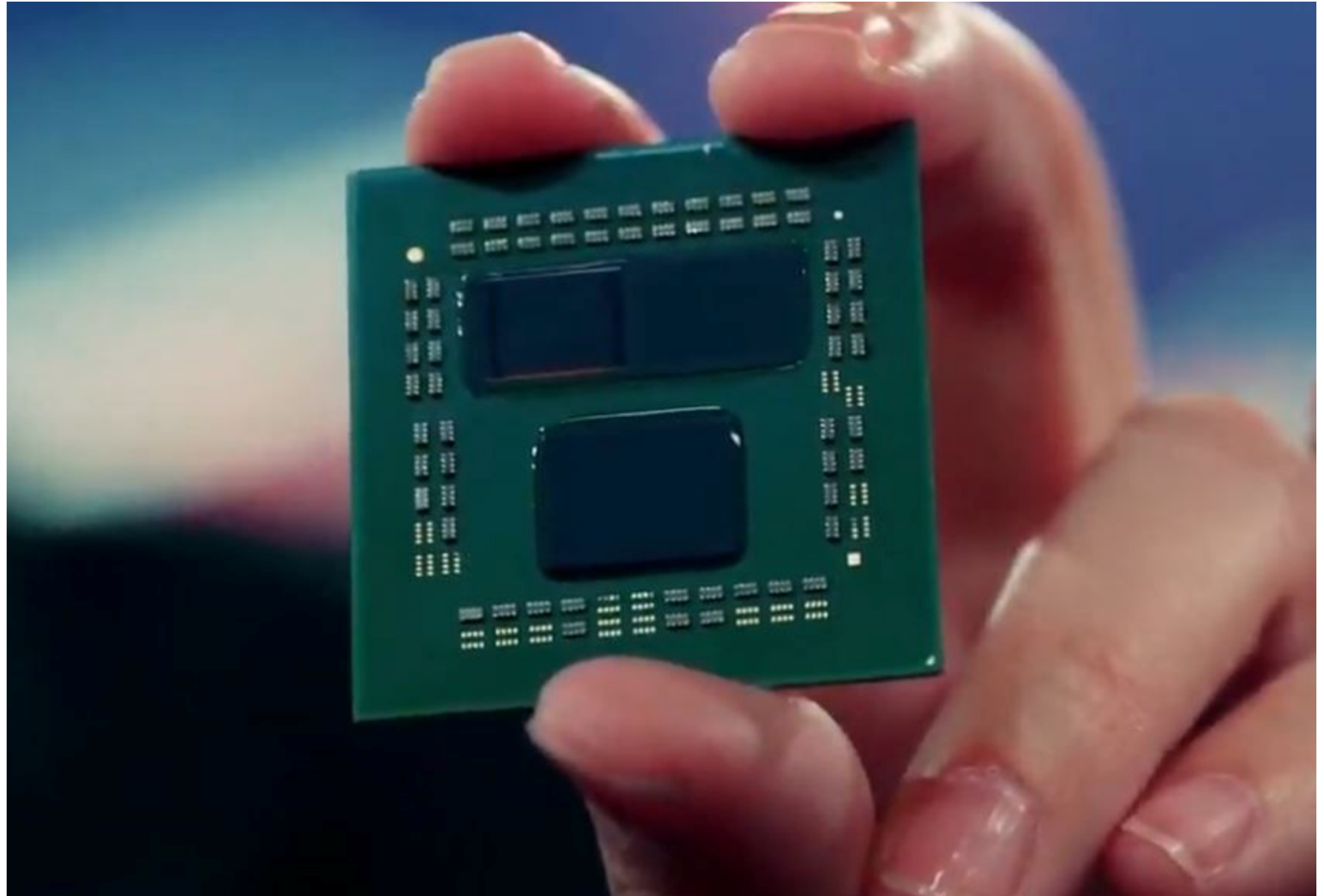
Technology	2.5D	3D-IC	SolC
Structure cross-section			
Interconnect	μbump + BEOL	μbump	SolC bond
Chip Distance	~100 μm	~30 μm	0
Bond-pad Pitch	36μm (1.0X)	36μm (1.0X)	9μm (0.25X)
Speed	0.01X	1.0X	11.9X
Bandwidth Density	0.01X	1.0X	191.0X
Power Efficiency (Energy/bit)	22.9X	1.0X	0.05X

Source: TSMC.

- With SolC there is virtually no distance between integrated chips, and a very small bond-pad pitch of 9 μm provides good scalability
- Using a bumpless bonding process is critical to improvements in performance, power, resistance, and capacitance (lower inductance and thermal resistance)

# AMD's 3D Chiplet

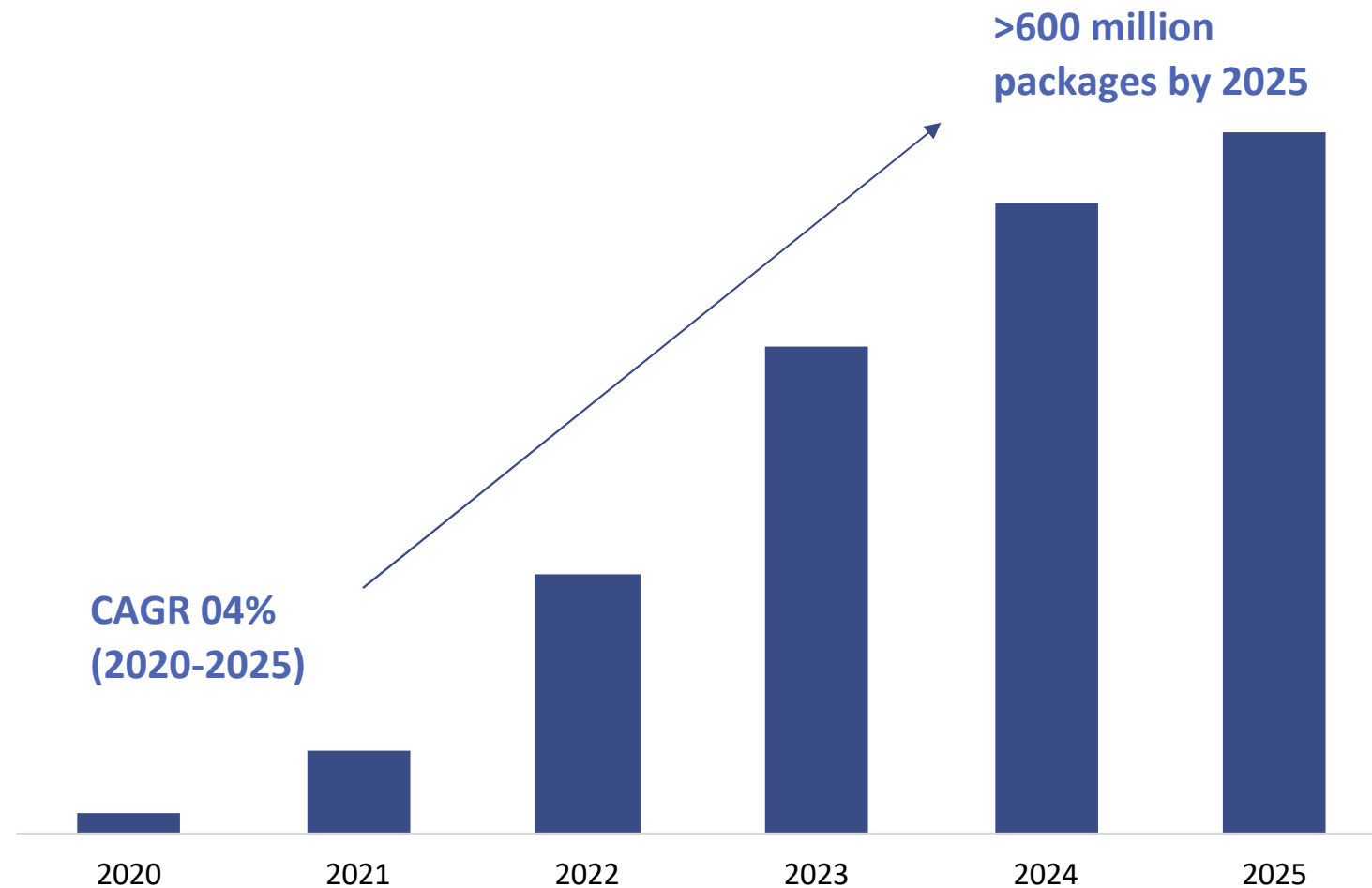
- **AMD's Prototype 95900X chip for gaming**
  - Gaming performance improvement
- **Same 7nm node as Ryzen, but performance gains using chiplet design and 3D copper-to-copper hybrid bond**



Source: AMD.

# We Are at the Beginning of Our Journey

- Applications today include server, desktop laptop, networking, AI
- Devices such as GPU, CPU, FPGA
- Future applications expected to include tablets and smartphones
- Introduction of third party IP block providers and standard interfaces potential to broad the market



Source: TechSearch International, Inc.



# Thank you!

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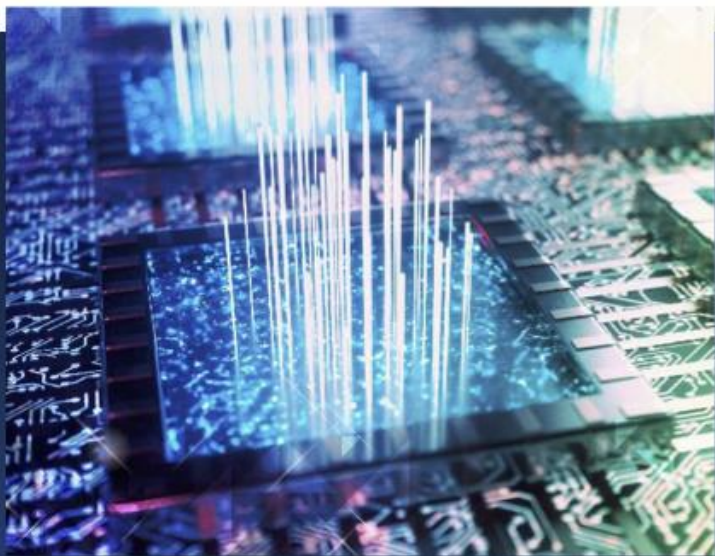
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